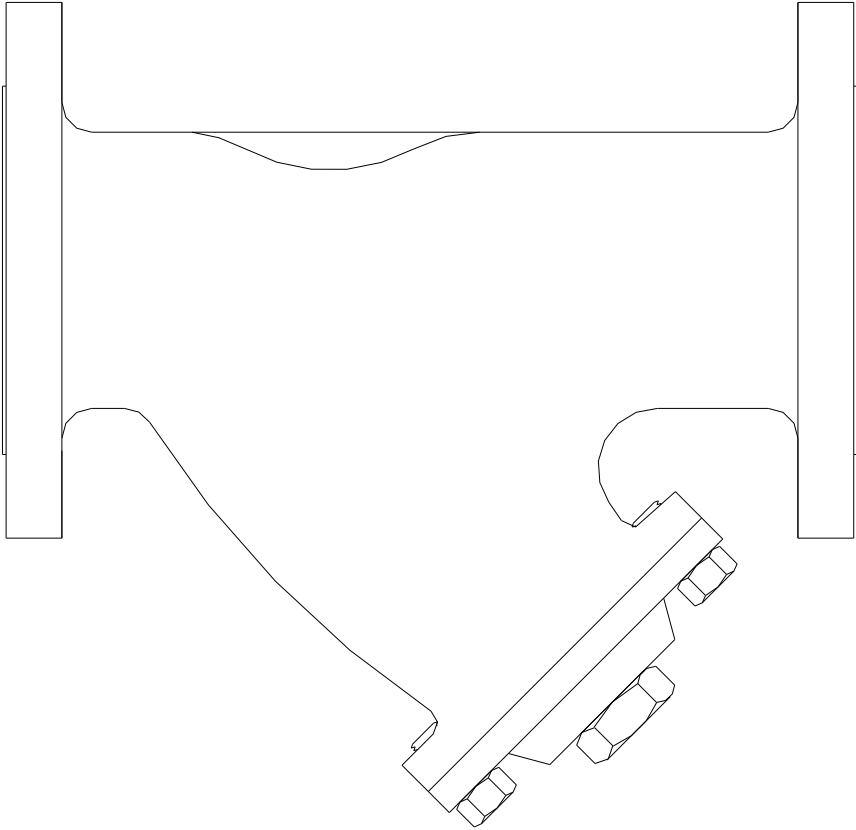




Installation and Maintenance Instructions for IFC Y Strainers



Installation and Maintenance Instructions for IFC Y Strainers

Strainer Installation Instructions

1. Ensure all machined surfaces are free of defects and that the inside of the strainer is free of foreign objects.
2. For horizontal pipelines, the strainer should be installed so that the blow-down connection is pointed downwards.
3. For flanged end strainers, the flange bolting should be tightened gradually in a back and forth clockwise pattern. Threaded end strainers should use an appropriate sealant.
4. Once installed, increase line pressure gradually and check for leakage around joints.
5. If the strainer is supplied with a start-up screen, monitor pressure drop carefully.

IMPORTANT: Ultimate responsibility for strainer and material selection rests with the customer, as only the customer knows the particular use to which the strainer will be put and the exact operating parameters to which it will be subjected.

Strainer Removal Instructions

1. Drain piping.
2. Vent line to relieve pressure.
3. Loosen flange bolts (flanged ends).
4. Secure necessary lifting equipment to strainer assembly.
5. Either remove inlet/outlet flange bolts (flanged end), cut pipe (socket weld, butt-weld and sweat end) or unthread (threaded ends) and carefully remove strainer.

Caution should be taken due to possible emission of process material from piping.

Maintenance Instructions

For maximum efficiency, determine the length of time required for the pressure drop to double the clean condition pressure drop. Once the pressure drop reaches an unacceptable value, shut down line and follow the "Basket Removal Instructions" above. A pressure gauge installed before and after the strainer inline will indicate pressure loss due to clogging and may be used to determine when cleaning is required.

Diagnostic Techniques

- After pressurizing, inspect cover and other joints for leakage. Gasket replacement or cover tightening is necessary if leakage occurs.
- If the required filtration is not taking place, ensure that the screen is installed in the correct position (flush to the upper and lower screen seating surfaces).

Limited Warranty

All products are warranted to be free of defects in material and workmanship for a period of one year from the date of shipment, subject to the limitations below:

If the purchaser believes a product defective, the purchaser shall:

- (a) Notify the manufacturer, state the alleged defect and request permission to return the product; and
- (b) If permission is given, return the product with transportation prepaid. If the product is accepted for return and found to be defective, the manufacturer will, at its discretion, either repair or replace the product, FOB factory, within 60 days of receipt, or refund the purchase price.

Other than to repair, replace or refund described above, the purchaser agrees that the manufacturer shall not be liable for any losses, costs, expenses or damages of any kind arising out of the product, its use, installation or replacement, labeling, instructions, information or technical data of any kind, description of product use, sample or model, warnings or lack of foregoing. No other warranties, written or oral, expressed or implied, including the warranties of fitness for a particular purpose and merchantability, are made or authorized. No affirmation of fact, promise, description of product use or sample or model shall create any warranty from the manufacturer, unless signed by the president or vice-president. These products are not manufactured, sold or intended for personal, family or household purposes.

Torque Values for Y-Strainers

Bolt Size	Propulsive Force [lbf]	Torque Value [lbf·ft] (Spiral wound gasket)	Torque Value [lbf·ft] (Teflon gaskets)
3/8 (0.375)	2670	12.5	17.7
1/2 (0.50)	5620	26.6	35.4
5/8 (0.625)	8990	51.6	60.4
3/4 (0.75)	13300	90	105
7/8 (0.875)	18400	142	167
1 (1)	24100	212	
1-1/8 (1.125)	31500	305	
1-1/4 (1.25)	39800	420	
1-3/8 (1.375)	49200	561	

Manufacturer Information

Islip Flow Controls Inc.
Phone: (905) 335-8777 866-872-0072
Fax: (905) 335-0977 866-872-0073

Contact: Derek Islip-Contract/Sales Inquiries